

# Amada Punch Manual

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MP 1225. The MP 1225 auto-robotic load/unload system automates the loading and unloading of AMADA turret punch presses. This allows unmanned operation of the punch press and enables the machine to be run during the day, during breaks and lunches, and after hours.

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## **Turret Automation/MP 1225 | AMADA AMERICA**

AMADA's EM 3612 ZRT is an automated punching system that features a 33-ton turret punch press that's equipped with a high capacity tool rack and an automatic tool changer. The system is able to house up to 300 tools and 600 dies — providing the optimal punching solution for variable-mixed and variable-lot production.

## **Turret Punch Press | AMADA AMERICA**

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### **Amada Promecam Hydraulic Press Brake Control troubleshooting**

Using Amada's special contouring tool, the machine nibbles at a pitch as small as 0.020" to punch complex curves and shapes at

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high speeds. This is impossible with typical turret punch press tooling. As a result, secondary processes such as filing and deburring can be eliminated.

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AMADA's standard turret punch press tooling allows for high-quality processing. Special order tooling AMADA's forming tools provide for high-quality processing of sheet reinforcements and part mounting bases, and for high-quality forming of grills and



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various other shapes.

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