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Service/Shop Manual
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uses the following sym-
bols to emphasize
particular informa-tion.

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supplementary infor-
mation needed to fully
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synthetic 75W90 GL5
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Manual for proper procedure. F07E05A 1 F07E06A 1 1-CAUTION Water in engine must be free to flow out.

Should water freeze in engine, severe damage will occur.

WARNING Fuel is flammable and explosive under certain conditions. Always work in a well ventilated area.

1998 SeaDoo GTX
RFI Service/Shop

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Manual Supplement

SEA-DOO GTX RFI

(5666/5843)

OPERATOR'S GUIDE

SUPPLEMENT This

Operator's Guide

Supplement contains

information specifically

applicable to the GTX

RFI (5666/5843) model.

This supplement must

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with the 1998 Sea-Doo

Operator's Guide (P/N

219 000 076), which

contains all the general

information.

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1998 SeaDoo GTX RFI Operator's Guide - SeaDoo Manuals

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enable you to build and maintain a reputation of quality service.

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(BOTTOM END) Bent
stopper as required to
obtain the proper dis-
tance. 14, Crankshaft
Refer to the 1997 Sea-
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complete procedure of crankshaft inspection. ASSEMBLY 15, Bearing Apply Loctite 767 anti-seize on part of crankshaft where bearings fit.

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